

Date: Friday, 23/02/2007 12:40:03 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : D3550-1  
 Job Number : 30962  
 Estimate Number : 10804  
 P.O. Number : N/A Part Number : D35501  
 This Issue : 23/02/2007 S.O. No. : N/A Drawing Number : REWORK  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : N/A  
 Previous Run : 00015 Material : N/A  
 Due Date : 02/03/2007 Qty: 9 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment :

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 REMOVE FROM STOCK:  
 D3550-1 B 30637

FF 07-02-26 9

2.0 D35501 STRUT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 9.0000 Each(s)  
 STRUT

FF 07-02-26 9

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1  
 REWORK PER DRWG D3350 REV.B

FF 07-02-26 9

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

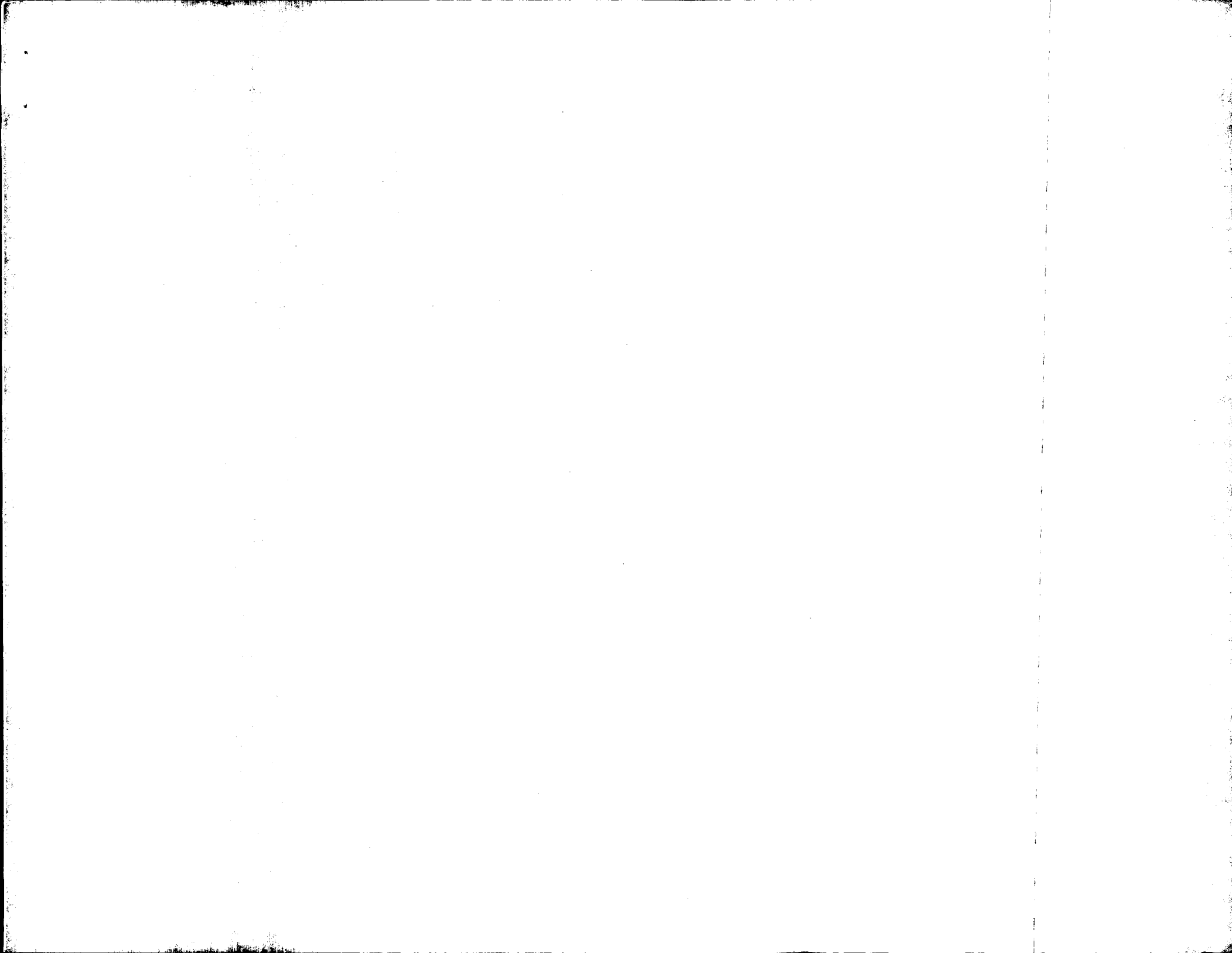
SP 07/02/26 9

5.0 POWDER COATING POWDER COATING



Comment: POWDER COATING  
 RE-POWDER COAT WHITE PER QSI 005

FD/ 07/02/26 9



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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3550-1

Job Number: 30962

Part Number: D33501

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*PC 7/2/27 (9)*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
BAG & TAG USING NEW B/N

*PC 7/2/27 (9)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*SR 07/02/27*  
*U 5.2.27*

Job Completion

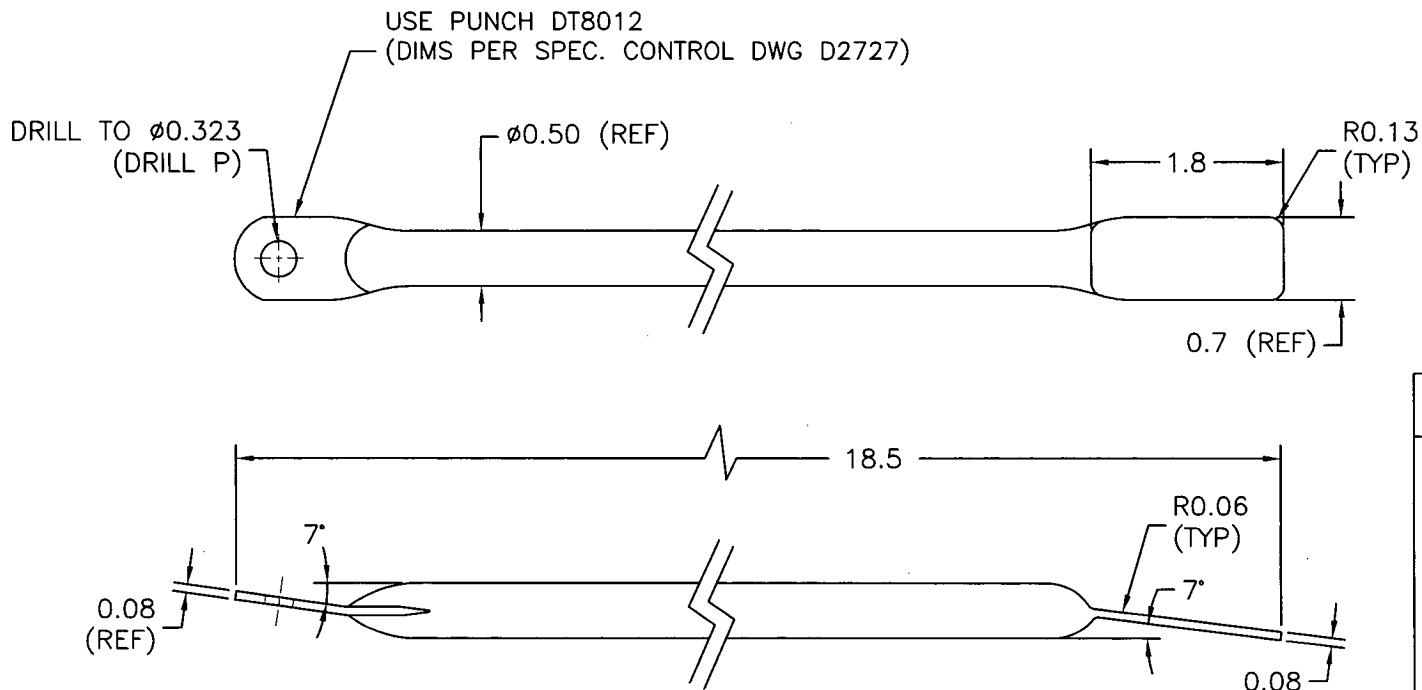


PRELIMINARY ISSUE

UNDER REVIEW

07.02.22 LE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
LE	LE	DRAWING NO.	REV. B
PH		D3550	SHEET 1 OF 1
DATE		TITLE	SCALE
07.02.13		STRUT	NTS
A	06.10.24	NEW ISSUE	
B	07.02.13	18.5 WAS 20.13; 1.8 WAS 1.5	



### D3550-1 STRUT

#### NOTES:

- 1) MATERIAL: 304/316 SS SEAMLESS ROUND TUBE 0.500 OD X 0.049 WALL  
(REF DART SPEC M304TR0.500W.049)
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
- 6) IDENTIFY WITH P/N D3550-1 USING FINE POINT PERMANENT INK MARKER

INDEX REVIEW